

DEPATBEN



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

DALL-50-C-B-A-1
Job Sheet 193317



Part No: DALL-50-C-B-A-1

Job Qty: 1 pcs

Part Name: Dart Long Line, 50ft, 4400 lb Capacity, Without Lifting Ring, 3 Conductor 14 GA



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/10/19

Job Tracking No:

Due Date: 6/4/19

Created By: Patrick Lussier

Type: Stock

Description:

Note: DWG DALL-#### Rev.C IPP Rev. A 18.12.18 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	1 pcs	6/4/19		0.00	0.00	Purchasing - 1		DP MAY 22 2019
							Purchasing - 2		
							Purchasing - 3		
110	Packaging 2-1 - Receive - B4B	1 pcs	6/4/19		0.00	0.00	Packaging 2 - 1 - B4B		DP MAY 22 2019
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
							Packaging 2 - 5 - B4B		
							Packaging 2 - 4 - B4B		
							Packaging 2 - 6 - B4B		
							Packaging 2 - 7 - B4B		
							Packaging 2 - 8 - B4B		
							Packaging 2 - 9 - B4B		
							Packaging 2 - 10 - B4B		
							Packaging 2 - 11 - B4B		
							Packaging 2 - 12 - B4B		
							Packaging 2 - 13 - B4B		
							Packaging 2 - 14 - B4B		
							Packaging 2 - 15 - B4B		
							Packaging 2 - 16 - B4B		
							Packaging 2 - 17 - B4B		
							Packaging 2 - 18 - B4B		
							Packaging 2 - 19 - B4B		
							Packaging 2 - 20 - B4B		
							Packaging 2 - 21 - B4B		
							Packaging 2 - 22 - B4B		
							Packaging 2 - 23 - B4B		
							Packaging 2 - 24 - B4B		
							Packaging 2 - 25 - B4B		
							Packaging 2 - 26 - B4B		
							Packaging 2 - 27 - B4B		
							Packaging 2 - 28 - B4B		



1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S182801



Part: DALL-50-C-B-A-1

Job No: 193317

Serial No/Batch: S182801

Revision: D

Inspector:

Exp Date:

Instructions:

Date: 05/22/19

					Packaging 2 - 29 - B4B	
					Packaging 2 - 30 - B4B	
					Packaging 2 - 31 - B4B	
					Packaging 2 - 32 - B4B	
					Packaging 2 - 33 - B4B	
					Packaging 2 - 34 - B4B	
					Packaging 2 - 35 - B4B	
					Packaging 2 - 36 - B4B	
120	QC 6	1 pcs	6/4/19	0.00 0.00	QC 6 - 9	DAS
					QC 6 - 68	MAY 22 2019 68
					QC 6 - 61	9-89
130	DC - 1 - B4B	1 pcs	6/4/19	0.00 0.00	DC - 1 - B4B	
					DC - 2 - B4B	
140	Packaging 3-1 - Stock - B4B	1 pcs	6/4/19	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
150	QC 21 - FG	1 pcs	6/4/19	0.00 0.00	QC 21 - FG - 21	DAS 21 JUN 05 2019
					QC 21 - FG - 70	9-89

Part Op **100** - Issue P/O to Tulmar; P/O 043168 - Manufacture DALL-50-C-B-A-1 as per DWG DALL-###- Certificate
 Descriptions: of Conformity is required
120 - ***DALL-###-21 BAG not required*** 1-Ink stamp as per note 7. 2-Using permanent marker write in S/N on white fabric label.
130 - Photocopy blue file OM-SLP Long line Rev 8

x1 *HLus* 10 APR 2019

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
DALL-50-C-B-A-1P	Dart Long Line, 50ft, 4400 lb Capacity, Without Lifting Ring, 3 Conductor 14 GA	1 Ea (1 ea)	100-Purchasing	5182 798

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	DALL-50-C-B-A-1P	1	0	0

Part Specifications	
Specifications could not be found.	

Plex 4/10/19 2:06 PM dart.Lussier.Patrick

4/10/2019

ORDER ACKNOWLEDGEMENT



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

ORDER ACKNOWLEDGEMENT

CUSTOMER

Customer Code: CHILL02

Sold To: Hillcrest Aircraft

540 O'Conner Road
Lewiston, ID 83501
USA
Phone: (208) 746-8271
Fax: 208 743 6872

Ship To: Hillcrest Aircraft

540 O'Conner Road
Lewiston, ID 83501
USA
Phone: (208) 746-8271
Fax: (208) 743-6872

ORDER

Order No : 15242

Date: 4/10/19

Ship-To Contact: Linda Peck

Email: ljp@hillcrestaircraft.com

Cust PO No: 6744

FOB: Shipping Point

Ship Via: FedEx Intl Economy

Freight Terms: PrePaid

Terms: Net 30

INCO Terms: Ex Works

Order Taker: Lacey Cantin

Order Taker Phone:

Order Taker Email: lcantin@dartaero.com

Line No	Due Date	Ship Date	Part	Description/Note	Quantity	Unit	Price	Unit	Extended Price
1	6/5/19	6/5/19	P4400-50	Plasma® Long Line 4,400 lbs Safe Work Load (2,000 kg)	1	pcs	\$1,056.00USD	pcs	\$1,056.00 USD
Sub Total									\$1,056.00 USD
Grand Total									\$1,056.00 USD

ORDER NOTES

DO NOT INSURE SHIPMENTS
TAX ID # 820257116
ship FedEx International Economy on account number 120847260

Plex 4/10/19 11:57 AM dart.cantin.lacey

4/10/2019

ORDER ACKNOWLEDGEMENT

Remit to: DART Aerospace Ltd., 1270 Aberdeen Street, Hawkesbury, Ontario K6A 1K7 Canada

Tel: 613 632 5200 Fax: 613 632 5246 accounting@dartaero.com

GST/HST 10127 2607

Note: A minimum 15% restocking fee is applicable. Custom items are non-refundable. Full warranty details are available at www.dartaerospace.com

International / US Wires:

Swift Code: CHASUS33 Bank Routing #: 021000021 Account #: 133281000

Bank Name: JPMorgan Chase Bank 201 St. Charles Ave., New Orleans, LA USA 70170

Account Name: DART Aerospace Ltd.

Notification October 2018: Our banking information has remained unchanged

Latest Revision Provided Unless Otherwise Requested

Plex 4/10/19 11:57 AM [dart.cantin.lacey](#)

SALES ORDER ACKNOWLEDGEMENT

TULMAR

Tulmar Safety Systems Inc.
1123 Cameron Street
Hawkesbury, ON K6A 2B8 Canada

Tel: 613-632-1282
Fax: 613-632-2030

Order No	Order Date	Page
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37072	10-Apr-19	1
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Customer Purchase Order

43168

Contact: Patrick Lussier**Bill To**

Dart Aerospace
1270 Aberdeen Street
Hawkesbury, ON, CA
K6A 1K7

Ship To

Dart Aerospace
1270 Aberdeen Street
Hawkesbury, ON, CA
K6A 1K7

Dear Customer,

This document acknowledges receipt of your order. Please review the information presented here and advise us of any errors you notice or disagreements you have at your earliest convenience. For fastest service, write or call us at the address and phone number printed above. Please refer to our Order Number and your P.O. Number in all correspondence.

Customer	Payment terms	PPD/COL	Shipping Instructions		
CDART100	Ship Via Net 30 Days Pick-Up		FOB ORIGIN		
Item No	Ship Date	Quantity	UOM	Unit Price	Extended Price

87307-003	4-Jun-19	1.0	EA	1016.50	1,016.50
Long Line, 50ft, 1/2" Plasma/ Drawing No: DALL-50-C-B-A-1 DWG Rev: C					

Sales amount: 1,016.50**Sales tax:** 132.15**Total** 1,148.65 CAD

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: <u>19337</u> Part No. <u>DALL-50-C-B-A-1</u>		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☒		DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐					
Date :		Sequence #:		QTY Affected :		MRB (QSI042) <i>[Signature]</i> JUNE 4 / 19 Completed By			
Description Work Order Deviation DALL-50-C-B-A-1 WAS RECEIVED AT REV. C, LATEST APPROVED COPY IS REV. D.				Disposition IT IS ACCEPTABLE TO RECEIVE THE WORKPIECE AT REV. C. THE S/N MUST BE ENGRAVED ON EACH THIMBLE.				Lead hand / Supervisor QC / QA Coordinator DAS 68 9-89 JUN 04 2019	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread							
		Other/Details:							



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO043168



Supplier: TUL001-VC
Tulmar Safety Systems
1123 Cameron St
Hawkesbury
ON
K6A 2B8 Canada
Phone: 613 632 1282
Fax: 613 632 2030

Attention: McGillis, Anna

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO043168
PO Date: 4/10/19
Due Date: 6/4/19
Purchase Order Revision:
Revision Date:
Ship-To Contact: Phone:

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	193317	DALL-50-C-B-A-1P			Dart Long Line, 50ft, 4400 lb Capacity, Without Lifting Ring, 3 Conductor 14 GA	Firmed	-	6/4/19	1 Ea	0 Ea	1 Ea	\$1,016.50/Ea	\$1,016.50

Grand Total: \$1,016.50

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses
A005 RIGHT OF ENTRY
A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
A012 CHEMICAL AND PHYSICAL TEST REPORTS
A016 PERSONNEL QUALIFICATION
A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
A026 CERTIFICATION OF MATERIAL CONFORMANCE
A041 QUALITY MANAGEMENT SYSTEM
A042 DART NOTIFICATION BY SUPPLIER
A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
A049 SUPPLIER AWARENESS

Plex 4/10/19 2:11 PM dart.Lussier.Patrick

PACKING SLIP

TULMAR

Tulmar Safety Systems Inc.
1123 Cameron Street
Hawkesbury, ON K6A 2B8
Tel: 613-632-1282
Fax: 613-632-2030
GST R132478223
MID : XOTULSAF1123HAW
email: info@tulmar.com

Packing Slip No Page

66485 1

Ship Date

5/17/2019

Bill To:

Dart Aerospace

1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Ship To:

Dart Aerospace

1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Order number	Sales order date	Account number	Loc	Account manager
37072	4/10/2019	CDART100	H	Vicky Eve Lovvorn
PO number	Ship via	Shipping Terms		
43168	Pick-Up	FOB ORIGIN		

Item No.	Quantity ordered	UOM	Qty Shipped/Returned	Quantity on back order
Description				

87307-003	1.00	EA	1.00	
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Long Line, 50ft, 1/2" Plasma

Drawing No: DALL-50-C-B-A-1

DWG Rev: C

SF = 47562

Lot no.: BATCH0000000008 1.00

DAS
68
9-89

RECEIVED
MAY 17 2019
DART AEROSPACE LTD.

Certificate of Conformance

☐ See Certification Enclosed

I hereby certify that the items listed hereon have been inspected, and / or tested (as applicable), conform to all specifications and requirements detailed in the contract or purchase order. Objective evidence to support this statement is on file, and can be made available upon request.
If any questions or concerns, please contact QA Manager @ 613-632-1282 ext. 225.

Authorized Inspector

Jessie Lee Farnham

Date:

MAY 16 2019